## Pomona

Model 3268, 3271 \& 3272 Miniature Rivet Type Banana Plugs With Swaging Information



FEATURES:

- Excellent for riveting to panels or boards.
- Banana features gold plated Beryllium Copper for long insertion life and corrosion resistance.

| Model Number: | Rec. Panel Thickness: | "X" Dimension: |
| :---: | :---: | :---: |
| $\mathbf{3 2 6 8}$ | $.062 "(1,57 \mathrm{~mm})$ | $.094 "(2,39 \mathrm{~mm})$ |
| $\mathbf{3 2 7 1}$ | $.093 "(2,36 \mathrm{~mm})$ | $.125 "(3,18 \mathrm{~mm})$ |
| $\mathbf{3 2 7 2}$ | $.125 "(3,18 \mathrm{~mm})$ | $.156 "(3,96 \mathrm{~mm})$ |

## MATERIALS:

Body: Brass, Gold Plated
Spring: Beryllium Copper, Gold Plated
RATINGS:
Operating Voltage: 2500 VDC
Current: 5 Amperes Max.
ORDERING INFORMATION: Models 3268, 3271, 3272
Sold in packages of 10
Note: Swage tool is not supplied by Pomona. The recommended swage tool dimensional drawing 3520 is attached for reference.

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| 61999 | Sales: 800-490-2361 Fax: 888-403-3360 | PomonaACCESS 90206 (800) 444-6785 or (425) 446-6010 |
| :---: | :---: | :---: |
| SY/EHLS | Technical Assistance: 800-241-2060 | More drawings available at www.pomonaelectronics.com |
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# Model 3268, 3271 \& 3272 Miniature Rivet Type Banana Plugs With Swaging Information 


3. SURFACE FINISH: $\sqrt[63]{ }$ OR FINER FOR SECTIONAL VIEWS $A$ \& $B$.
2. OVERALL DIMENSIONS OF PUNCHING AND BACKING DIES AS SHOWN IN FIG I ARE FOR REFERENCE ONLY AND CAN BE CHANGED TO FIT SPECIFIC TOOLING: HOWEVER, DIMENSIONS AS SHOWN IN VIEWS A \& B MUST 日E MAINTAINED FOR PROPER SWAGING.

1. RECOMMENDED MATERIAL: 4130 CHROMIUM STEEL ALLOY, D2 STEEL OR EQUIVALENT TOOL STEEL. HEAT TREAT TO 60-62RC HARDNESS.

All dimensions are in inches. Tolerances (except noted): $. x x= \pm .02 "(, 51 \mathrm{~mm}), . \mathrm{xxx}= \pm .005 "(, 127 \mathrm{~mm})$.
All specifications are to the latest revisions. Specifications are subject to change without notice.
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